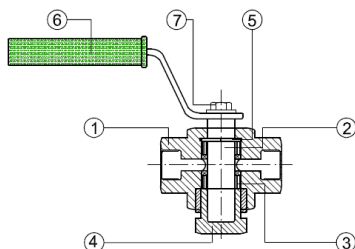
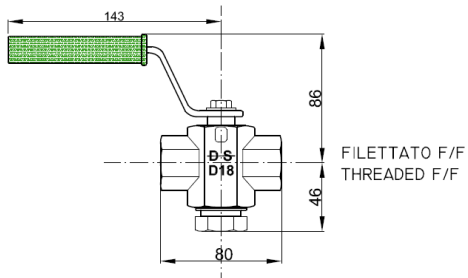
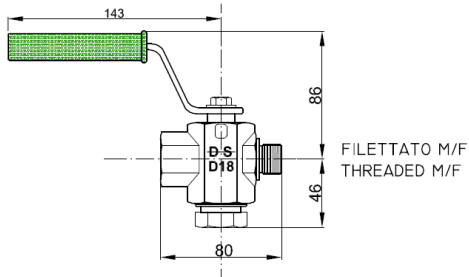
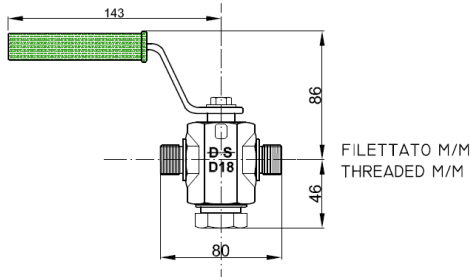
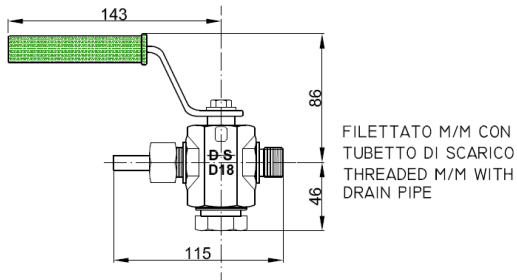


CYLINDRICAL PLUG COCK

PN40 and PN160 DS D18

Code: DS D18 - .../.../40 - CS/CS



Technical data

Service conditions

Max Pressure: PN40 (Standard)
PN160 (On request) with high pressure sealing
Max Temperature: 300°C with graphite sealing
400°C (On request) with high temperature sealing

Description

The DIESSE cylindrical plug cock DS D18 is suitable for all kinds of applications in a number of different sectors.
The seal is soft and is achieved by fitting a case between the vessel and the plug cock.

Handling

Quick 90° opening/closing

Materials (Standard)

Execution: CS/CS
Body: ASTM A105
Trim: AISI 303
Stuffing box: Carbon steel galvanized
Handle: Carbon steel galvanized
Handle cover: PP
Bolt and washer: Carbon steel galvanized

Option: different materials available

Nominal passageway diameter

ND: 8 mm

Gasket

Standard: graphite case with passageway rings in stainless steel 316
Option: PTFE case with passageway rings in stainless steel 316

Process connections

Type:

F x F - threaded female / female
M x F - threaded male / female
M x M - threaded male / male (1/2" BSP: Standard execution with drain pipe)

Threaded connections type (Standard):

BSP (GAS) 1/2"
NPT 1/2"

Options: flanged connections types or welding type

Weight

Cock DS D18: Kg. 0,9 approx.

Spare parts

Case with 2 holes: see page 1.72

Operating instructions

When starting the installation or after the case (3) replacement, before opening the cock, wait until the instrument reaches the room temperature.

After the opening, should any leakage occur, softly tighten the stuffing box (4) several times until the leakage stop.

Instructions for the case removal and replacement

Assumptions:

- The replacement of the cock case requires such specific devices and tools that operations by personnel not specifically trained to do so is not advisable
- The cock has been designed so that dismantling is possible solely by means of specific tools in order to avoid the opening of its part by accident

In the case where the customer decides to proceed with his own personnel and tools for maintenance operations, it is **IMPORTANT**:

- To envision a skill operator with good technical and maintenance knowledge
- To contact the manufacturer for the best way to proceed and the suitable spare parts
- To be sure that operators wear appropriate individual personal protective means, and all necessary precautions are taken to avoid accidents

Before starting any operation wait until the instrument reach the room temperature.

Before disassembling be sure that the pipe is not under pressure.

- 1) Screw off the stuffing box (4) and the handle bolt (7)
- 2) Remove the handle (6)
- 3) To extract the cylindrical plug (2), by a soft extension (best a wooden one) gently beat on it several times paying attention that it does not fall off.
Any scrape would compromise the cock sealing.
- 4) Clean the components with no-abrasive substances

Assembling:

- 1) Insert the cylindrical plug (2) into the case (3) until it blocks against the split ring (5)
- 2) Insert the case (3) in the cock body (1) utilising the guide
- 3) Fix the handle (6) and gently tighten the stuffing box (4)